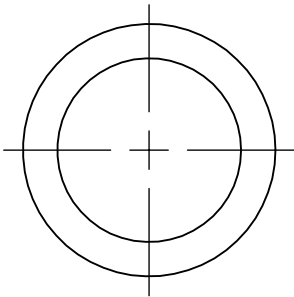
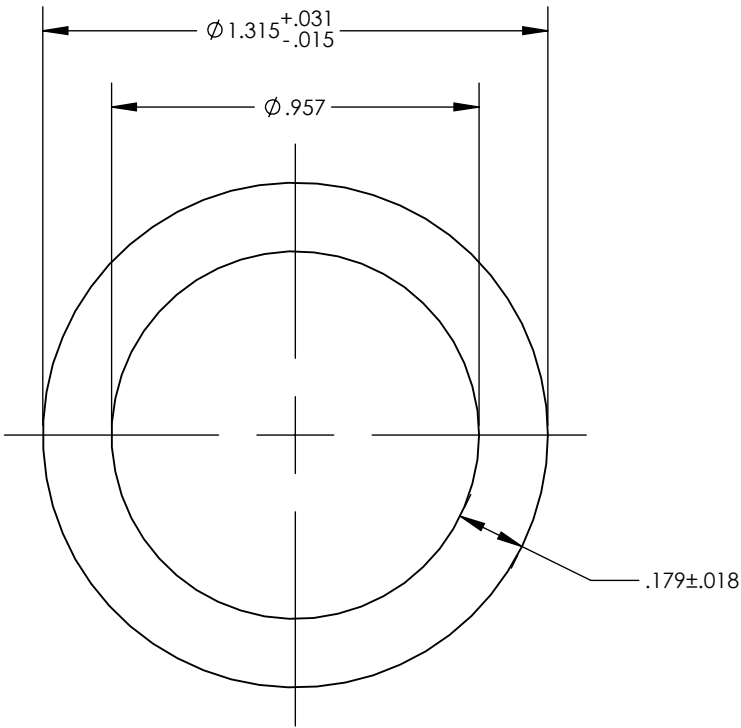


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WH11800	REV No. 0
DESCRIPTION 1" SCH 80 PIPE	QUOTE No. 24-1129-1	PROPOSAL No. H-19380	



SCALE 1:1

WALL THICKNESS $.179 \pm .018$

DATE	REV	DESCRIPTION	BY
EST. AREA	.639	IN. ²	EST. AREA 412.257
EST. WT.	.748	LBS/FT.	EST. WT. 1.113
EST. PER.	7.138	IN.	EST. PER. 181.305
OUT PER.	4.131	IN.	OUT PER. 104.927
C.C.D.	1.315	IN.	C.C.D. 33.401
FACTOR 10	FINISH M/F	ALLOY & TEMP. 6063	
CKD BY	SCALE 2:1	DWN BY B.A.	DATE 2/18/24

WOLVERINE
2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ **DATE:** _____

PRINT NAME: _____