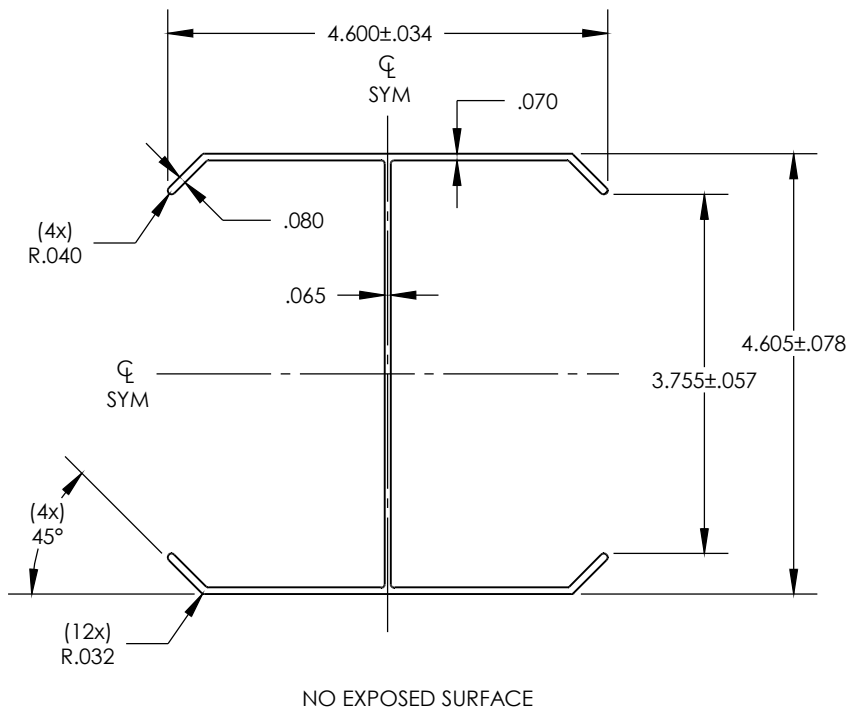


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE OPEN SHAPE	WLV DIE No. WS10770	REV No. 0
DESCRIPTION POST STIFFENER	QUOTE No. 20-1263-1	PROPOSAL No. S-13494	



WALL THICKNESS AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	.994	IN. ²	EST. AREA 641.289
EST. WT.	1.164	LBS/FT.	EST. WT. 1.732
EST. PER.	28.479	IN.	EST. PER. 723.367
OUT PER.		IN.	OUT PER.
C.C.D.	6.009	IN.	C.C.D. 152.629
FACTOR 24.5	FINISH M/F	ALLOY & TEMP. 6063	
CKD BY	SCALE 1:2	DWN BY B.A.	DATE 9/18/18

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____

PRINT NAME: _____