Date: November 30, 2011  
MSDS Code: CU-FE-SN-ZN

MATERIAL SAFETY DATA SHEET

NFPA RATING:  
Health: 1  
Flammability: 1  
Reactivity: 1

Product: GILDING, 95%, COMM. BRONZE 90%, RED BRASS 85%, LOW BRASS 80%, CART. BRASS 70%, YELLOW BRASS 66%, YELLOW BRASS 65%

UNS Alloy Number(s): C21000, C21001, C22000, C23000, C24000, C26000, C26002, C26800, C27000, C27200, C40110

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Common Name : COPPER-IRON-TIN-ZINC  
Supplier : Wolverine Tube, Inc.

Chemical Name : COPPER-IRON-TIN-ZINC  
Address : 2100 Market Street, N. E.

Formula : Cu-Fe-Sn-Zn  
City, St. Zip : Decatur, AL 35609-2202

Product CAS No. : Chemical Mixture  
Phone : 256-353-1310

Product Use : Tubing, rod, bar, strip

FOR CHEMICAL EMERGENCY CALL CHEMTREC (24 HOURS):  
1-800-424-9300 (US, Canada, Puerto Rico, Virgin Islands)  
1-703-527-3887 (Outside Above Area)

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENT</th>
<th>CAS NO.</th>
<th>% Wt.</th>
<th>OSHA-PEL (8-hour TWA)</th>
<th>ACGIH-TLV (8-hour TWA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>COPPER</td>
<td>7440-50-8</td>
<td>89-91%</td>
<td>Dust: 1.0 mg/m³</td>
<td>Fume: 0.1 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>IRON</td>
<td>1309-37-1</td>
<td>0.05%</td>
<td>10 mg/m³</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(as Fe₂O₃)</td>
<td>(as Fe₂O₃)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2 mg/m³</td>
<td>2 mg/m³</td>
</tr>
<tr>
<td>TIN</td>
<td>7440-31-5</td>
<td>0.10%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ZINC</td>
<td>1314-13-2</td>
<td>Remainder</td>
<td>5 mg/m³ (as ZnO fume)</td>
<td>5 mg/m³ (as ZnO fume)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>5 mg/m³ (as resp. dust)</td>
<td>10 mg/m³ (as total dust)</td>
</tr>
</tbody>
</table>

NOTE: The percentage by weight values reported for the ingredients in this product represent approximate formulation value. Other trace metals may be present in quantities less than 0.1%

SECTION 3: PHYSICAL DATA

<table>
<thead>
<tr>
<th>Physical Form</th>
<th>Boiling Temperature</th>
<th>Freezing/Melt Temperature</th>
<th>Vapor Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOLID</td>
<td>N/A</td>
<td>1680-1910°F</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Density | Specific Gravity | Water Solubility | Color |
N/A     | 8.53-8.80        | N/A                 | Yellow or golden |

pH | Odor |
N/A | N/A
SECTION 4: FIRE AND EXPLOSION DATA

Flashpoint: N/A  Auto-Ignition Temp: N/A  LEL: N/A  UEL: N/A

In the solid form, there are no fire or explosion hazards with this alloy. Fine chips or dust may ignite and should be stored in a well-ventilated area. In case of fire, use extinguishing agents appropriate for the surroundings or materials. Dry chemicals or sand should be used to extinguish fires. Fire fighters should wear full protective clothing and where conditions warrant NIOSH-approved self-contained breathing apparatus—see Sections 6 and 7.

SECTION 5: REACTIVITY DATA

Stability : Generally considered stable

Incompatibilities : Strong acids and bases, oxidizing agents, acetylene, sodium azide

Hazardous Decomposition or By-Products : Metal oxides are emitted when heated above the melting point.

SECTION 6: HEALTH HAZARD INFORMATION

ROUTE OF ENTRY                      EFFECTS OF OVEREXPOSURE

Inhalation
  Acute: Irritation of the eyes, skin, and respiratory system. Metal fume fever, with flu-like symptoms. Metal fume fever usually runs its course within 24-48 hours. Also, copper may cause discoloration of hair and skin. If exposed, remove to fresh air and seek medical attention.

Ingestion
  May cause abdominal pain, nausea, vomiting and diarrhea. Copper poisoning may result in hemolytic anemia and kidney, liver and spleen damage. If large quantities are ingested, seek medical attention.

Skin
  May cause irritation. Wash immediately with soap and copious amounts of water.

Eye
  May cause irritation. Flush with plenty of water, and seek medical attention.

SECTION 7: SPILL, LEAK AND DISPOSAL PROCEDURES

No special precautions are necessary for spills of bulk material. If large quantities of dust are spilled, remove by vacuuming or wet-sweeping to prevent heavy concentrations of airborne dust. Clean-up personnel should wear respirators and protective clothing. Scrap metal can be reclaimed for re-use. Follow Federal, State, and Local regulations regarding disposal.

SECTION 8: SPECIAL PROTECTION INFORMATION

Use general and local exhaust ventilation to keep airborne concentrations of dust and fumes below the PEL. When required, employees should wear MSHA- or NIOSH-approved respirators for protection against airborne dust or fumes. Approved safety glasses and/or goggles should be worn during any machining, grinding, cutting, or other operations from whence airborne particles may be emitted. Food or drink should not be consumed in the work area.
**SECTION 9: SPECIAL PRECAUTIONS**

Use good housekeeping practices to prevent accumulations of dust and to keep airborne dust concentrations at a minimum. Avoid breathing dust or fumes. Store dust away from source of ignition.

*This product contains toxic chemicals (copper) which could produce fumes or dust as described in Section 6. The information furnished complies with the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40 CFR 372). Information herein is given in good faith as authoritative and valid; however, no warranty, expressed or implied, can be made.*